



Dart Aerospace Ltd.
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D3953-9

Job Sheet 182736



Part No: D3953-9

Job Qty: 20 ea

Part Name: Gas Spring Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/30/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP RevA: New issue 09.10.13 DD verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Machining-2		WHS JBD 10/10/18
100	Hardinge	20 pcs	9/14/18	9/14/18	0.00	0.63	Hardinge		
110	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Machining-2		
120	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC8 Machining-2		WHS 10/10/18
130	Packaging	20 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-2		21 OCT 03 2018
140	QC21-SA	20 Ea	9/14/18	9/14/18	0.00	0.00	QC21		21 OCT 03 2018

Part Op Descriptions: 100 - TURN AS PER FOLIO FA855 & DWG

FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELIRNR0.750	Delrin Round Bar 0.75" Color: Black	.2400 ft (.012 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELIRNR0.750	0	106	0

Part Specifications

Specifications could not be found.



Container No: S115399



Part: D3953-9

Job No: 182736

Serial No/Batch: S115399

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 10/02/18